

Comply with legal and the following internal Holcim requirements:

- **Working at height**
 - Personal suitability and professional training for work with a risk of falling and use of personal protective equipment against falls
 - Use of tested PPE such as 4-point chin straps, helmet, safety harness, ropes, etc
- **Use of:**
 - Industrial and mobile cranes
 - Construction machinery (loaders, dumpers, excavators, etc.)
 - Aerial work platforms
 - Forklifts
 - Legally Required Training
 - Instruction in Holcim work equipment if required
- **Special PPE when working on grinding machines and angle grinders**
 - Wearing safety goggles, hearing protection and a full visor is mandatory
- **Special PPE for assembly work in the factory**
 - Use of cut-resistant gloves is mandatory (exception for special work in consultation)



Please note that only work equipment that has been tested and is intact, e.g. hoists, cranes, PPE, pressure vessels, etc. (see test books) should be used. Holcim reserves the right to carry out random checks.

Safety Briefing

Safety talk daily before starting work or when the contact person changes.

Anwortschritte		Maßnahmen	
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Maßnahme	Geplante Umsetzung	Geplante Umsetzung	Geplante Umsetzung
1			
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**Safety Leaflet
Holcim Ready-Mix plants**

Safety, social responsibility, environmental protection and quality assurance are firmly anchored in our strategy and form the base of our daily activities.

**Principle:
Stop Think Act**

STOPP Ab orangener Linie nicht ohne - (not without -)

- Helm (helmet)
- Schutzbrille (safety-glasses)
- Sicherheits- u. Warnkleidung oder Warnweste (high visibility clothing or safety vest)
- Sicherheits-schuhe (safety shoes)

Besucher benötigen: (Visitors have to wear) - Helm (helmet) - Schutzbrille (safety glasses) - Festes Schuhwerk (solid shoes) - Sicherheitsweste (safety vest)



Bei laufenden Maschinen



Bei Arbeiten unter Absturzgefahr Auffanggurt benutzen!

Web based Training

After the external employees have successfully completed the "Web-based Training" (WbT), the helmet stickers are filled out by the respective Holcim contact person.

→ Name of the external employee + Month in which the WbT will be expired (valid for 1 year)

- The employee attaches the sticker to the helmet.




- The aim of the helmet sticker is to immediately trace who has completed the WbT and who has not yet completed the training. This should significantly increase the transparency of our WbT.
- Print out the certificate and show it to Holcim: [Homepage](#) → [Section 'Arbeitssicherheit'](#)

Traffic regulation / Parking inside the plant

- One-way traffic
- Follow signs
- Park backwards and only in marked areas or in designated areas
- Maximum speed limit 20 km/h
- General obligation to wear seat belts

Regeln zur Zufahrt ins Werkgelände



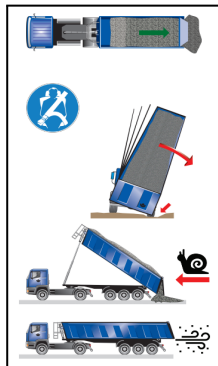
ZONE

- Generell ist das Fahren im Werkgelände nur zum Zwecke der Be- oder Entladung zulässig
- Die Zufahrtsbewilligung wird ausschließlich durch den Holcim Ansprechpartner erteilt.
- Abstellen des Fahrzeugs nur auf, durch den Ansprechpartner, zugewiesenen Plätzen.
- Die Höchstgeschwindigkeit im Werk beträgt 20 km/h, die gefahrene Geschwindigkeit muss der jeweiligen Situation angepasst werden.
- Innerhalb des markierten und Beschilderten Bereiches gilt obligatorische PSA-Tragepflicht von Sicherheitshelm, Sicherheitsschuhen, Schutzbrille und Warnweste.
- Die Bewilligung gilt nur für den angegebenen Zeitraum.
- Alle Wegweiser, Hinweisschilder, Verbotsschilder oder Fahrtrutenpläne sind zu befolgen, es gelten auch die Regeln der SIVO.
- Das Fahren innerhalb des Werkgeländes geschieht auf eigene Gefahr!

Bei Nichtbeachtung oder Zuwiderhandlung droht eine Festsetzung des Fahrzeuges. Die anfallenden Verwaltungskosten (bis zu 100,- €) können dem Fahrer belastet werden.

Safety rules when unloading

1. Get Holcim OK before unloading.
2. The unloading area is free of people and vehicles. → **Exclusion zone next to truck = 15 m**
3. Keep truck and trailer in a straight line.
4. Stay in the truck with your seat belt on.
5. Only tip when all wheels are on level ground.
6. Only drive forward slowly with the tipper set up.
7. Lower the tipper completely before driving away.



Incident Management

In the event of an incident, you will find emergency numbers and instructions on the various postings.



Permits

Discuss the necessary permits with your contact person before starting work. Examples:

Hot work:

Work at the height:

Crane work:

Earthworks, shaft and engineering works:

Working in confined spaces:

Scaffolding permission: